

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.63A110ZN	L.20/00373/16 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3x110		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	9,78	10,00	9,84-9,92	10	0
WIDTH ACROSS CORNERS	10,95 MIN.		11,17-11,24	10	0
HEAD THICKNESS	6,15	6,45	6,26-6,34	10	0
WASHER DIAMETER	12,20	13,20	12,53-13,01	10	0
WASHER THICKNESS	1,10 MIN.		1,05-1,09	10	0
MAJOR DIAMETER	6,03	6,25	6,11-6,23	10	0
MINOR DIAMETER	4,70-4,88		4,70-4,78	10	0
PITCH	1,81		1,79-1,80	10	0
THREAD ANGLE	60°		55°-56°30'	10	0
THREAD LENGTH	100,00		99,95-100,94	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,55-5,57	10	0
DRILLING POINT LENGHT #3	8,75		8,54-8,78	10	0
TOTAL LENGHT	108,50	111,50	109,61-109,81	10	0
TORSION	143KGF-CM MIN.		230-250	10	0
DRILLING TIME	13 SEC MAX		4,6-5,9	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°JX785	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	86	14	4	2	1	1	2	N/A	35	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50